

SECTION 066500 - EXTERIOR SYNTHETIC TRIM (*ALTERNATE 001*)

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. Exterior synthetic (poly-ash) trim.

1.2 RELATED REQUIREMENTS

- A. Section 09 91 00 – Painting: Painting exterior synthetic trim.

1.3 REFERENCE STANDARDS

- A. ASTM C 1185 – Standard Test Methods for Sampling and Testing Non-Asbestos Fiber-Cement Flat Sheet, Roofing and Siding Shingles, and Clapboards.
- B. ASTM D 570 – Standard Test Method for Water Absorption of Plastics.
- C. ASTM D 1761 – Standard Test Methods for Mechanical Fasteners in Wood.
- D. ASTM D 6341 – Standard Test Method for Determination of the Linear Coefficient of Thermal Expansion of Plastic Lumber and Plastic Lumber Shapes Between -30 and 140°F (-34.4 and 60°C).
- E. ASTM E 84 – Standard Test Method for Surface Burning Characteristics of Building Materials.
- F. AWWA E1 – Standard Method for Laboratory Evaluation to Determine Resistance to Subterranean Termites.
- G. AWWA E10 – Standard Method of Testing Wood Preservatives by Laboratory Soil-Block Cultures.

1.4 SUBMITTALS

- A. Comply with Section 01 33 00 – Submittal Procedures.
- B. Product Data: Submit manufacturer’s product data, including installation instructions.
- C. Samples: Submit manufacturer’s sample of exterior synthetic trim, minimum 1 inch by 4 inches by 8 inches long.
- D. Manufacturer’s Certification: Submit manufacturer’s certification that materials comply with specified requirements and are suitable for intended application.
- E. Warranty Documentation: Submit manufacturer’s standard warranty.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Storage and Handling Requirements:
  - 1. Store and handle materials in accordance with manufacturer's instructions.
  - 2. Keep materials in protective covering until installation.
  - 3. Store materials in clean, dry area.
  - 4. Store exterior synthetic trim on flat, level surface.
  - 5. Keep exterior synthetic trim covered and free of dirt and debris.
  - 6. Protect materials and finish during storage, handling, and installation to prevent damage.

## 1.6 WARRANTY

- A. Warranty Period for Exterior Synthetic Trim: 20-year limited warranty.
  - 1. No decay due to rot.
  - 2. No excess swelling from moisture.
  - 3. Resist termite damage.

## PART 2 PRODUCTS

### 2.1 MANUFACTURER

- A. Boral Composites Inc., 200 Mansell Court East, Suite 305, Roswell, Georgia 30076. Toll Free 888-926-7259. [www.BoralTruExterior.com](http://www.BoralTruExterior.com). [info@TruExterior.com](mailto:info@TruExterior.com).

### 2.2 EXTERIOR SYNTHETIC TRIM

- A. Exterior Synthetic (Poly-ash) Trim: Boral TruExterior<sup>®</sup> Trim.
- B. Composition:
  - 1. Post-Industrial Recycled Content: Minimum 70 percent, by weight.
  - 2. Post-Consumer Recycled Content: Minimum 2 percent, by weight
  - 3. Pigments and dyes.
- C. Physical Properties:
  - 1. Density, ASTM C 1185: 40 to 50 pcf.
  - 2. Water Absorption, ASTM D 570: Less than 1.5 percent.
  - 3. Fungi Rot, AWWA E10:
    - a. White Rot: Negligible loss.
    - b. Brown Rot: Negligible loss.
  - 4. Termite Resistance, AWWA E1: Greater than 9.0, with 10 being impervious.
- D. Mechanical Properties:
  - 1. Flexural Strength, ASTM C 1185: Greater than 1,600 psi.
  - 2. Nail Withdrawal, ASTM D 1761: Greater than 40 lbf/in.
- E. Thermal Properties:
  - 1. Coefficient of Linear Expansion, ASTM D 6341, Typical: 1.40E-05 in/in/degree F, tested at minus 30 to 140 degrees F.
  - 2. Flame Spread, ASTM E 84: Between 25 and 29
  - 3. Smoke Developed, ASTM E 84: Less than 450.

F. Trim Sizes:

1.

Nominal Size	Actual Size
1 by 4	3/4" by 3-1/2"
1 by 6	3/4" by 5-1/2"
1 by 8	3/4" by 7-1/4"
1 by 10	3/4" by 9-1/4"
1 by 12	3/4" by 11-1/4"
5/4 by 4	1" by 3-1/2"
5/4 by 6	1" by 5-1/2"
5/4 by 8	1" by 7-1/4"
5/4 by 10	1" by 9-1/4"
5/4 by 12	1" by 11-1/4"
5/8 by 6 Beadboard	5/8" by 5 1/4"

2. Manufacturing Tolerances:

- a. Width: Plus or minus 1/16 inch.
- b. Thickness: Plus or minus 1/16 inch.
- c. Length: Plus 2 inches, minus 0 inch.
- d. Edge Cut: Plus or minus 2 degrees.

3. Exposed Texture: Smooth.

2.3 FINISHES

A. Primer:

- 1. Acrylic based.
- 2. Low VOC.
- 3. Factory applied on all sides.

2.4 FASTENERS

A. Type: Nails, ring shanked

- 1. Size: 8d
- 2. Finish: Stainless steel or galvanized

PART 3 EXECUTION

3.1 EXAMINATION

- A. Examine surfaces to receive exterior synthetic trim.
- B. Notify Architect of conditions that would adversely affect installation or subsequent use.
- C. Do not begin installation until unacceptable conditions are corrected.

### 3.2 INSTALLATION

- A. Install exterior synthetic trim in accordance with manufacturer's instructions at locations indicated on the Drawings.
- B. Do not install exterior synthetic trim in structural or load-bearing applications.
- C. Install exterior synthetic trim plumb, level, and square.
- D. Install exterior synthetic trim with flush, tight joints.
- E. Install Fasteners:
  - 1. Maximum of 24 inches on center.
  - 2. Within 2 inches of end of boards.
- F. Fill nail and screw holes with acrylic caulk, wood filler, or auto body filler.
- G. Repair minor damages to exterior synthetic trim in accordance with manufacturer's instructions and as approved by Architect.
- H. Remove and replace damaged exterior synthetic trim that cannot be successfully repaired as determined by Architect.
- I. Painting:
  - 1. Apply top coat to exterior synthetic trim over factory-applied primer.
    - a. Within 150 days of installing trim.
    - b. As specified in Section 09 91 00.

### 3.3 PROTECTION

- A. Protect installed exterior synthetic trim to ensure that, except for normal weathering, trim will be without damage or deterioration at time of Substantial Completion.

END OF SECTION